

Receiving Report

Date: 13/6/20

Batch No: M126075

Supplier: RYERSON

Dart P/O: 20192

Packing Slip: Yes ☒ No ☐

Invoice: Yes ☐ No ☒

Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐

Waybill Attached: Yes ☐ No ☒

Shipment Complete: Yes ☒ No ☐

QC6 Inspection ☒

Work Order 836020

N/A ☐

N/A ☐

N/A ☐

N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M6061563	075-080.000	12	0	0	12	

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin:

Date: 13/6/20

Received/Costing [Signature]

Initial [Signature]

Location

Purchase Order Receipt Listing

Thursday, June 20, 2013 1:03:50 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO20192 Receipt Dates from 6/20/2013 to 6/20/2013 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name		VC-RYS001	Ryerson Canada								
PO20192	1		M6061T6B0.375X01.f 250		6/19/2013	6/20/2013	12.0000	\$1.04	0.0000	0	\$12.44
CAD	No		6061-T6 Bar .375 x 1.25 M126075	f	12.0000	DESJ02		\$12.44	0.0000	0	
	2		M6061T6B0.375X02.f 000		6/19/2013	6/20/2013	12.0000	\$1.66	0.0000	0	\$19.91
	No		6061-T6 Bar .375 x 2.00 M126075	f	12.0000	DESJ02		\$19.91	0.0000	0	
	4		M6061T6B0.750X02.f 000		6/19/2013	6/20/2013	12.0000	\$3.15	0.0000	0	\$37.77
	No		6061-T6 Bar .750 x 2.00 M126075	f	12.0000	DESJ02		\$37.77	0.0000	0	
	5		M6061T6B0.750X04.f 000		6/19/2013	6/20/2013	24.0000	\$6.29	0.0000	0	\$151.08
	No		6061-T6 Bar .750 x 4.00 M126075	f	24.0000	DESJ02		\$151.08	0.0000	0	
	6		M6061T6B1.000X02.f 000		6/19/2013	6/20/2013	96.0000	\$4.20	0.0000	0	\$402.85
	No		6061-T6 Bar 1.00 x 2.00 M126075	f	96.0000	DESJ02		\$402.85	0.0000	0	
	7		M6061T6B1.000X12.f 000		6/19/2013	6/20/2013	24.0000	\$25.18	0.0000	0	\$604.34
	No		6061-T6 Bar 1.00 x 12.00 M126075	f	24.0000	DESJ02		\$604.34	0.0000	0	

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name	VC-RYS001 Ryerson Canada										
PO20192	8		M6061T6B1.500X01.f 500		6/19/2013	6/20/2013	36.0000	\$4.72	0.0000	0	\$169.96
CAD	No		6061-T6 Bar 1.50 x 1.50 M126075	f	36.0000	DESJ02		\$169.96	0.0000	0	
	9		M6061T6B1.500X04.f 000		6/19/2013	6/20/2013	24.0000	\$12.59	0.0000	0	\$302.15
	No		6061T6 Bar 1.500 x 4.00 M126075	f	24.0000	DESJ02		\$302.15	0.0000	0	
	10		M6061T6B2.000X01.f 250		6/19/2013	6/20/2013	12.0000	\$5.25	0.0000	0	\$62.95
	No		6061-T6 Bar 2.00 x 1.25 M126075	f	12.0000	DESJ02		\$62.95	0.0000	0	
	11		M6061T6B3000X01.f .500		6/19/2013	6/20/2013	12.0000	\$9.44	0.0000	0	\$113.31
	No		6061-T6 Bar 3.00 x 1.50 M126075	f	12.0000	DESJ02		\$113.31	0.0000	0	
	12		M6061T6S.063 6061-T6 .063 Sheet M126075	sf	6/19/2013	6/20/2013	336.0000	\$1.89	0.0000	0	\$633.82
	No		6061-T6 .125 Sheet M126075	sf	320.0000	DESJ02		\$633.82	0.0000	0	
	13		M6061T6S.125 6061-T6 .125 Sheet M126075	sf	6/19/2013	6/20/2013	32.0000	\$3.91	0.0000	0	\$125.22
	No		6061-T6 .125 Sheet M126075	sf	32.0000	DESJ02		\$125.22	0.0000	0	
	14		M304S11GA 304/316 0.125 Sheet M126075	sf	6/19/2013	6/20/2013	192.0000	\$7.29	0.0000	0	\$1,400.45
	No		304/316 0.125 Sheet M126075	sf	192.0000	DESJ02		\$1,400.45	0.0000	0	
	15		M304S14GA 304SS sheet .080 M126075	sf	6/19/2013	6/20/2013	128.0000	\$4.46	0.0000	0	\$570.98
	No		304SS sheet .080 M126075	sf	128.0000	DESJ02		\$570.98	0.0000	0	
Total Received Quantity:											952.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$4,607.24
Total Balance Due Quantity:											0.0000

Shipping Order / Bordereau d'expédition

MO # 200 RUE DU CHEMINOT 200 RUE DU CHEMINOT Phone/Tel (450) 424-0153

VAUDREUIL-DORION QC J7V 5V5
VAUDREUIL QC J7V 5V5

Sold to/Facteur a:
DART AEROSPACE LTD.
1270, ABERDEEN STREET

Ship to/Expédier a:
DART AEROSPACE LTD.
1270, ABERDEEN STREET

HAWKESBURY ON K6A 1K7 HAWKESBURY ON K6A 1K7 Phone/Tel (613) 632-3336

Ship Via / Expédier par	Freight / Fret	Customer # / Client	Sales / Ventes	Tax Status / Statut fisca	Contact / Personne ressource	Certs	Due Date / Date due
NOTRE CAMION	Ntr camion pp/tous	1946	21 EB	Imposbl		1	06/20/2013
Bill of Lading / N° du connaissance	Pro Bill / Bordereau d'envoi	Ship Approval / Approbation de l'expédition	Ship Date / Date d'expédition				Order Date / Date de commande
							06/17/2013

Total Packages / Paquets totaux 4

Qty Shipped/Qté expédiée B.O.Qty/En souffrance

Line / # de ligne	Item	Description	Order Qty/Qte commandée	UEA	Pcs:	1	1.00	UEA
1	5131-3914	PLAT AL EXTRUDE 6061T6511 COIN CARRE 3/8 X 1 1/4 X 144						
		Tariff Code / Code tarifaire: 7604.29.00.19						
Qty Comm: 1								
(1 -BUNDL 7)								
		Cntrl: X6FM3793 C: 201302134						
		*** Filled by Initials/Rempli par initiale: MT						
2	5131-4227	PLAT AL EXTRUDE 6061T6511 COIN CARRE 3/8 X 2 X 144						
		Tariff Code / Code tarifaire: 7604.29.00.19						
Qty Comm: 1								
(0 -PK/WI 11 LINE 1)								
		Cntrl: X6FK7929 C: Z00119020						
		*** Filled by Initials/Rempli par initiale: MT						
3	5131-7162	PLAT AL EXTRUDE 6061T6511 COIN CARRE 3/4 X 2 X						
		Tariff Code / Code tarifaire: 7604.29.00.19						
Qty Comm: 1								
(0 -PK/WI 21 LINE 1)								

Customer/Driver Instructions / Commentaires du client/chauffeur:
HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARIOT ELEVATEUR AVANT COTE CHAUFFEUR
CFC ET MTR REQUIS A LA LIVRAISON

Received by/ Reçu Par: _____ Date: _____
Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at www.ryerson.com, or from your sales representative, or by calling (800) 268-2680.
L'acceptation des marchandises constitue un consentement à nos termes et conditions, qui sont disponibles sur notre site web www.ryerson.com, ou par votre représentant interne, ou par téléphone (800) 268-2680.

Packing List/Bordereau de marchandises Alloys of Aluminum, Copper, Steel Caution:
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RYERSON

Shipping Order / Bordereau d'expédition

MO #

200 RUE DU CHEMINOT
200 RUE DU CHEMINOT
Phone/Tel (450) 424-0153

Sold to/Facturer a:
DART AEROSPACE LTD.
1270, ABERDEEN STREET

VAUDREUIL-DORION QC J7V 5V5
VAUDREUIL QC J7V 5V5

Ship to/Expédier a:
DART AEROSPACE LTD.
1270, ABERDEEN STREET

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SO AP

S.O. / Bordereau d'expédition
X6-310685
P.O. / Bon de commande
20192

HAWKESBURY ON K6A 1K7 HAWKESBURY ON K6A 1K7 Phone/Tel (613) 632-3336 Qty Shipped/Qté expédiée B.O.Qty/En souffrance

Line # de ligne Item Description

Cntrl: X6FL7109 C: 201306611

*** Filled by Initials/Rempli par initiale: MT

4 5131-7634 PLAT AL EXTRUDE 6061T6511 COIN CARRE 3/4 X 4 X 144
Tariff Code / Code tarifaire: 7604.29.00.19

Qty Comm: 2 Order Qty/Qté commandée 2 UEA Pcs: 2 ✓ 2.00 UEA

(0 -PK/WI 85 LINE 1)

Cntrl: X6FK0008 C: Z00116038

*** Filled by Initials/Rempli par initiale: MT

5 5131-8251 NLAT AL EXTRUDE 6061T6511 COIN CARRE 1 X 2 X 144
Tariff Code / Code tarifaire: 7604.29.00.19

Qty Comm: 8 Order Qty/Qté commandée 8 UEA Pcs: 8 ✓ 8.00 UEA

(0 -PK/WI 169 LINE 1)

Cntrl: X6FK4173 C: Z00222066

Cntrl: X6FL6627 C: 201305462

*** Filled by Initials/Rempli par initiale: MT

6 5190-5909 CARRE AL EXTRUDE 6061T6511 1 1/2 X 1 1/2 X 144
Tariff Code / Code tarifaire: 7604.29.00.19

Qty Comm: 3 Order Qty/Qté commandée 3 UEA Pcs: 3 ✓ 3.00 UEA

(0 -PK/WI 95 LINE 1)

Cntrl: X6FL7791 C: Z00242037

*** Filled by Initials/Rempli par initiale: MT

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Packing List/Bordereau de marchandises

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13/6/20 20-6-13

RYERSON

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MO #

200 RUE DU CHEMINOT
200 RUE DU CHEMINOT

Phone/Tel (450) 424-0153

Sold to/Facteur a:

DART AEROSPACE LTD.

1270, ABERDEEN STREET

VAUDREUIL-DORION QC J7V 5V5

VAUDREUIL QC J7V 5V5

Ship to/Expedier a:

DART AEROSPACE LTD.

1270, ABERDEEN STREET

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SO

AP

S.O. / Bordereau d'expédition
X6-310685
P.O. / Bon de commande
20192

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone/Tel (613) 632-3336

Qty Shipped/Qté expédiée B.O.Qtv/En souffrance

Line # de ligne Item Description

7

5131-9499

PLAT AL EXTRUDE 6061T6511 COIN CARRE 1 1/2 X 4 X 144

Tariff Code / Code tarifaire: 7604.29.00.19

Qty Comm: 2

Order Qty/Qté commandée 2

UEA

Pcs:

2

2.00 UEA

(0 -PK/WI 169 LINE 1)

Cntrl: X6FL9657 C: Z00212048

Cntrl: X6FL9658 C: Z01302069

*** Filled by Initials/Rempli par initiale: MT

T: Z00212048

T: 362889

1 pcs Loc EXP

1 pcs Loc EXP

8

5131-8871

PLAT AL EXTRUDE 6061T6511 COIN CARRE 1 1/4 X 2 X 144

Tariff Code / Code tarifaire: 7604.29.00.19

Qty Comm: 1

Order Qty/Qté commandée 1

UEA

Pcs:

1

1.00 UEA

(0 -PK/WI 35 LINE 1)

Cntrl: X6FL8812 C: Z00247012

*** Filled by Initials/Rempli par initiale: MT

T: Z00247012

1 pcs Loc EXP

9

5131-9341

PLAT AL EXTRUDE 6061T6511 COIN CARRE 1 1/2 X 3 X 144

Tariff Code / Code tarifaire: 7604.29.00.19

Qty Comm: 1

Order Qty/Qté commandée 1

UEA

Pcs:

1

1.00 UEA

(0 -PK/WI 64 LINE 1)

Cntrl: X6FM3298 C: Z00649008

*** Filled by Initials/Rempli par initiale: MT

T: Z00649008

1 pcs Loc EXP

20-6-13

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200 RUE DU CHEMINOT

Phone/Tel (450) 424-0153

Sold to/Facteur a:

DART AEROSPACE LTD.

1270, ABERDEEN STREET

Ship to/Expedier a:

DART AEROSPACE LTD.

1270, ABERDEEN STREET

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SO AP

VAUDREUIL-DORION QC J7V 5V5
VAUDREUIL QC J7V 5V5

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone/Tel (613) 632-3336

S.O. / Bordereau d'expédition
X6-310685
P.O. / Bon de commande
20192

Qty Shipped/Qté expédiée B.O.Qty/En souffrance

Line # de ligne Item Description

10 5480-6948 FEU AL TN QQA250/11 6061T6 .125 X 48 X 96

Tariff Code / Code tarifaire: 7606.12.00.31

Order Qty/Qté commandée 1 UEA

Qty Comm: 1
(1 -SKID 56)

Pcs: 1 1.00 UEA

1 pcs Loc EXP Wt: 1

Cntrl: X6FM0236 C: 508189 T: 355883

*** Filled by Initials/Rempli par initiale: DA

11 7427-6403 TOLE 304 FINI #2B .120 X 48 X 96

Tariff Code / Code tarifaire: 7219.32.00.11

Order Qty/Qté commandée 6 UEA

Qty Comm: 6
(0 -PK/WI 968 LINE 10)

Pcs: 6 6.00 UEA

5 pcs Loc EXP Wt: 5

1 pcs Loc EXP Wt: 1

Cntrl: X6FM5029 C: H2T5 T: 02H2T5C

Cntrl: X6FM5030 C: H2T5 T: 02H2T5C

*** Filled by Initials/Rempli par initiale: DA

12 7426-7949 TOLE 304 FINI #2B .075 X 48 X 96

Tariff Code / Code tarifaire: 7219.33.00.11

Order Qty/Qté commandée 4 UEA

Qty Comm: 4
(0 -PK/WI 404 LINE 10)

Pcs: 4 4.00 UEA

2 pcs Loc EXP Wt: 2

2 pcs Loc EXP Wt: 2

Cntrl: X6FL6927 C: F3N7 T: 02F3N7C

Cntrl: X6FM3780 C: H4J7 T: 04H4J7B

*** Filled by Initials/Rempli par initiale: DA

20-6-1376

Customer/Driver Instructions / Commentaires du client/chauffeur:

HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARIOT ELEVATEUR AVANT COTE CHAUFFEUR
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Packing List/Bordereau de marchandises

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DART AEROSPACE LTD.

1270, ABERDEEN STREET

VAUDREUIL-DORION QC J7V 5V5

VAUDREUIL QC J7V 5V5

Ship to/Expedier a:

DART AEROSPACE LTD.

1270, ABERDEEN STREET

Page 5 de 5 06/19/13 17:54 CST

SO

AP

S.O. / Bordereau d'expédition
X6-310685
P.O. / Bon de commande
20192

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone/Tel (613) 632-3336

Line # de ligne Item Description Qty Shipped/Qté expédiée B.O.Qty/En souffrance

13

7915-9998 ENERGY CHARGE

Tariff Code / Code tarifaire: 7219.33.00.11

Order Qty/Qté commandée 1.0000 LOT

Pcs: 0

1.00 LOT

15

5131-8780 6061-T6511 BAR

EXT RECT 1.000X12.0X144

Tariff Code / Code tarifaire: 7606.12.00.31

Order Qty/Qté commandée 2 UEA

Pcs: 2

2.00 UEA

Qty Comm: 2

(1 - BUNDL 339)

Cntrl: X6FM6750 C: Z00014028

*** Filled by Initials/Rempli par initiale: MT

2 pcs Loc EXP

16

5480-4109 FEU AL TN QQA250/11

6061T6 .063 X 48 X 144

Tariff Code / Code tarifaire: 7606.12.00.31

Order Qty/Qté commandée 7 UEA

Pcs: 7

7.00 UEA

Qty Comm: 7

(1 - SKID 299)

Cntrl: X6FM6724 C: 729154

*** Filled by Initials/Rempli par initiale: DA

T: 481122

7 pcs Loc EXP

Wt: 7

Customer/Driver Instructions / Commentaires du client/chauffeur:

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20-6-13 J.C.

Calvin J. Wiggins, Director of Quality & Technical

KAISER
ALUMINUM
FABRICATED PRODUCTS*Best in Class***CERTIFIED TEST REPORT**<http://Online.KaiserAluminum.com>KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048*Sr366120*

CUSTOMER PO NUMBER: 730293-1		CUSTOMER PART NUMBER: 51314227		PRODUCT DESCRIPTION: .375 X 2.000 SC RECT BAR	
KAISER ORDER NUMBER: 636364	LINE ITEM: 001	SHIP DATE: 02/01/2013	KAISER LOT NUMBER: Z00119020	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 508.000 LB	QUANTITY: 48.000 PCS	B/L NUMBER: 605421	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: RYERSON 161 THE WEST MALL ETOBICOKE, ON M9C4V8 CANADA			SOLD TO: RYERSON 161 THE WEST MALL ETOBICOKE, ON M9C4V8 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00119020	0001	1	47.3	44.5	15.6	RE 96	N/A	N/A
Z00119020	0001	2	48.0	45.3	15.5	RE 96	N/A	N/A
Z00119020	0001	3	47.0	44.2	17.2	RE 96	N/A	N/A
Z00119020	0001	4	46.3	43.5	14.9	RE 95	N/A	N/A
Z00119020	0001	5	46.9	44.0	17.0	RE 96	N/A	N/A
Z00119020	0001	6	46.7	43.9	15.5	RE 97	N/A	N/A
Z00119020	0001	7	46.9	44.0	16.2	RE 94	N/A	N/A
Z00119020	0001	8	46.9	44.0	17.2	RE 97	N/A	N/A
Z00119020	0001	9	47.1	44.2	15.2	RE 93	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
102313	.69	.24	.24	.09	.94	.09	.02	.02	.00	.00	.00	.01	.03

Applicable Requirements:ASTM-B221-12 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 (2007) UNS#A96061
(T6511 also conforms to T6-not applicable to other tempers)**Miscellaneous Notes**

MANUFACTURED IN USA MELTED IN USA

Plant Serial: 00075970
Kaiser Order Number: 636364
Line Item: 001

KAISER
ALUMINUM
FABRICATED PRODUCTS*Best in Class***CERTIFIED TEST REPORT**<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Calvin Latting, Quality & Technology Manager

Calvin Latting

Plant Serial: 00075970
Kaiser Order Number: 636364
Line Item: 001



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
173665	2

BILL TO Ryerson Canada, Inc. (Toronto)	MANIFEST NUMBER 186997	DIE NUMBER RB0415	DATE OF SHIPMENT 4/10/2013
SHIP TO Ryerson Canada, Inc. (Montreal)	CUSTOMER PO 733979	ALLOY / TEMPER 6061-T6511	SALESPERSON David Schroeder (Canada)
Quantity Certified 508 lbs	CUSTOMER PART NUMBER 5131-7162	DESCRIPTION SCRB 750x2.000	CERTIFICATION ASTM-B221-12a StencilCont
			SPECIFICATION AMS-QQA-200/8 - 1997

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
	9 201306611	4/9/13	min 46.70 max 50.10	min 45.10 max 48.80	min 11.55 max 13.98

201306611

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others	Melt Source:
											Each	Total
032135	6061	0.65	0.30	0.30	0.10	0.90	0.08	0.05	0.02	97.60	0.05	0.15
032436	6061	0.66	0.30	0.30	0.10	0.91	0.09	0.05	0.02	97.57	0.05	0.15
C07H0705	6061	0.71	0.27	0.33	0.09	0.88	0.10	0.01	0.01	97.60	0.05	0.15

United States of America
United States of America
United States of America

Calvin J. Wiggins

Calvin J. Wiggins, Director of Quality & Technical Services

Print Date: 4/10/2013

**KAISER
ALUMINUM
FABRICATED PRODUCTS**

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT<http://Online.KaiserAluminum.com>*Best in Class*

CUSTOMER PO NUMBER: 724217-1		CUSTOMER PART NUMBER: 51317634		PRODUCT DESCRIPTION: .750 X 4.000 SC RECT BAR	
KAISER ORDER NUMBER: 628874	LINE ITEM: 001	SHIP DATE: 09/21/2012	KAISER LOT NUMBER: Z00116038	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 1016.000 LB	QUANTITY: 24.000 PCS	B/L NUMBER: 604471	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: RYERSON 3399 FRANCIS HUGHES LAVAL, PQ H7L 5A5 CANADA			SOLD TO: RYERSON 161 THE WEST MALL ETOBICOKE, ON M9C4V8 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00116038	0001	1	54.8	50.8	14.0	RE 93	N/A	N/A
Z00116038	0002	1	49.5	46.2	18.0	RE 93	N/A	N/A
Z00116038	0002	2	53.4	50.2	16.2	RE 93	N/A	N/A
Z00116038	0002	3	44.6	42.0	17.7	RE 92	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
101988	.69	.23	.23	.09	.93	.09	.02	.02	.00	.00	.00	.01	.03

Applicable Requirements:

ASTM-B221-12 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 (2007) UNS#A96061
(T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes*8/36/20*

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Calvin Latting, Quality & Technology Manager

Calvin Latting

Plant Serial: 00060667
Kaiser Order Number: 628874
Line Item: 001

KAISER
ALUMINUM
FABRICATED PRODUCTS**CERTIFIED TEST REPORT**<http://Online.KaiserAluminum.com>KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: 728280-4		CUSTOMER PART NUMBER: 51318251		PRODUCT DESCRIPTION: KAISERSELECT SC MANIFOLD BAR 1.00 X 2.00		
KAISER ORDER NUMBER: 633890	LINE ITEM: 004	SHIP DATE: 01/03/2013		KAISER LOT NUMBER: Z00222066	ALLOY: 6061	TEMPER: T6511B
WEIGHT SHIPPED: 514.000 LB	QUANTITY: 18.000 PCS	B/L NUMBER: 605204		DIAM/DAF/THKNS: WIDTH:	LENGTH: 12.000 FT	
SHIP TO: RYERSON CANADA 200 RUE DU CHEMINOT VAUDREUIL-DORION, PQ J7V 5V5 CANADA				SOLD TO: RYERSON 161 THE WEST MALL ETOBICOKE, ON M9C4V8 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00222066	0001	1	52.1	49.0	17.0	RE 94	N/A	N/A
Z00222066	0001	2	52.7	48.4	15.8	RE 94	N/A	N/A
Z00222066	0002	1	51.2	47.5	19.1	RE 91	N/A	N/A
Z00222066	0002	2	50.9	47.2	18.8	RE 93	N/A	N/A
Z00222066	0002	3	54.0	50.8	13.9	RE 94	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
102255	.75	.30	.30	.09	.93	.09	.04	.03	.00	.00	.00	.01	.03

Applicable Requirements:

S1366/20

MANIFOLD BAR, SPECIAL STENCIL PER ASTM-B221-12, STENCILED PER AMS-QQ-A-200/8 (2007)
ASME-SB221 1998 SECT. II MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6
ELEVATED MINIMUM MECHANICAL PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI
MIN ELONGATION = 10.0% MIN

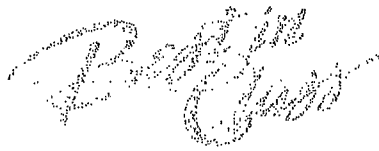
Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Plant Serial: 00072041
Kaiser Order Number: 633890
Line Item: 004

**KAISER
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KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

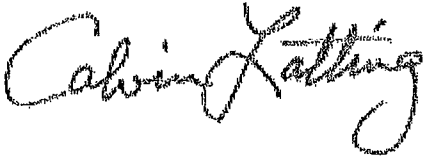
**CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Calvin Latting, Quality & Technology Manager



Plant Serial: 00072041
Kaiser Order Number: 633890
Line Item: 004



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
171180	3

BILL TO	MANIFEST NUMBER	DIE NUMBER	DATE OF SHIPMENT	CERTIFICATION
Ryerson Canada, Inc. (Toronto)	186436	MRB0477	4/5/2013	ASTM-B221-12a StencilCont
SHIP TO	CUSTOMER PO	ALLOY / TEMPER	SALESPERSON	SPECIFICATION
Ryerson Canada, Inc. (Montreal)	732425	6061-T6511	David Schroeder (Canada)	AMS-QQA-200/8 - 1997
Quantity Certified	514 lbs	CUSTOMER PART NUMBER	DESCRIPTION	
	18 pcs	5131-8251	MQRB 1.000 (+.012) x 2.000 (+.024)	

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties		Test Date		Ultimate Tensile Strength (KSI)		Yield Strength (KSI)		Percent Elongation	
Tests	Lot No.			min	max	min	max	min	max
5	201305462		3/21/13	47.00	50.50	46.70	49.60	14.40	18.60

5/3/6/20

Chemical Composition for Aluminum Alloy 6061

<u>Cast Number</u>	<u>Alloy</u>	<u>Si</u>	<u>Fe</u>	<u>Cu</u>	<u>Mn</u>	<u>Mg</u>	<u>Cr</u>	<u>Zn</u>	<u>Ti</u>	<u>Al</u>	<u>Others</u>		<u>Melt Source:</u>
											<u>Each</u>	<u>Total</u>	
C07H0702	6061	0.70	0.28	0.32	0.10	0.92	0.10	0.01	0.02	97.55	0.05	0.15	United States of America
C07H0703	6061	0.68	0.28	0.31	0.10	0.88	0.09	0.01	0.01	97.64	0.05	0.15	United States of America

Print Date: 4/5/2013

Calvin J. Wiggins, Director of Quality & Technical Services

Rev. 9/29/11 - UMS

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KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: 734354-3		CUSTOMER PART NUMBER: 51905909		PRODUCT DESCRIPTION: 1.500 SC SQ BAR	
KAISER ORDER NUMBER: 641037	LINE ITEM: 003	SHIP DATE: 04/12/2013	KAISER LOT NUMBER: Z00242037	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 508.000 LB	QUANTITY: 16.000 PCS	B/L NUMBER: 605972	DIAM/DAF/THKNS: WIDTH:	LENGTH: 12.000 FT	
SHIP TO: RYERSON CANADA 200 RUE DU CHEMINOT VAUDREUIL-DORION, PQ J7V 5V5 CANADA			SOLD TO: RYERSON 161 THE WEST MALL ETOBICOKE, ON M9C4V8 CANADA <i>5/31/20</i>		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00242037	0001	1	52.7	50.6	17.3	RE 94	N/A	N/A
Z00242037	0001	2	52.4	50.1	17.0	RE 94	N/A	N/A
Z00242037	0001	3	53.0	50.9	16.2	RE 95	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Al	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
102550	.67	.25	.24	.09	.92	.09	.04	.03	.00	.00	.00	.01	.03

Applicable Requirements:

ASTM-B221-12a STENCILED ASME-SB221.1998 SECT II AMS-QQ-A-200/8 97 (R07) UNS#A96061
(T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

Plant Serial: 00085371
Kaiser Order Number: 641037
Line Item: 003

KAISER
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KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048



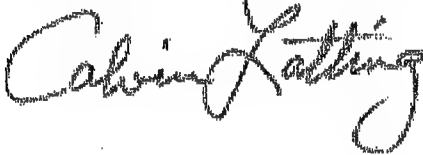
CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Calvin Latting, Quality & Technology Manager



Plant Serial: 00085371
Kaiser Order Number: 641037
Line Item: 003

**KAISER
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FABRICATED PRODUCTS*Best in Class***CERTIFIED TEST REPORT**<http://Online.KaiserAluminum.com>KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: 727773-1		CUSTOMER PART NUMBER: 51319499		PRODUCT DESCRIPTION: KAISERSELECT SC MANIFOLD BAR 1.50 X 4.00	
KAISER ORDER NUMBER: 633045	LINE ITEM: 001	SHIP DATE: 12/04/2012	KAISER LOT NUMBER: Z00212048	ALLOY: 6061	TEMPER: T6511B
WEIGHT SHIPPED: 513.000 LB	QUANTITY: 6.000 PCS	B/L NUMBER: 605039	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: RYERSON 161 THE WEST MALL ETOBICOKE, ON M9C4V8 CANADA			SOLD TO: RYERSON 161 THE WEST MALL ETOBICOKE, ON M9C4V8 CANADA 8/13/06/20		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00212048	0001	1	45.9	43.7	13.1	RE 95	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
102146	.74	.30	.28	.09	.93	.09	.03	.03	.00	.00	.00	.01	.03

Applicable Requirements:

MANIFOLD BAR, SPECIAL STENCIL PER ASTM-B221-12, STENCILED PER AMS-QQ-A-200/8 (2007)
ASME-SB221 1998 SECT. II MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6
ELEVATED MINIMUM MECHANICAL PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI
MIN ELONGATION = 10.0% MIN

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Calvin Latting, Quality & Technology Manager

Calvin Latting

Plant Serial: 00069071

Kaiser Order Number: 633045

Line Item: 001

Mechanical Properties

Tests Lot No.


1 201302069 02/05/13 48.1

Test Date

Ultimate Tensile Strength (KSI)

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others
1012107	6061	0.72	0.35	0.33	0.09	0.84	0.09	0.05	0.03	97.50	0.05	


 Calvin J. Wiggins, Director of Quality & Technica

KAISER ALUMINUM

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<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: 710749-15		CUSTOMER PART NUMBER: 51318871		PRODUCT DESCRIPTION: 1.250 X 2.000 SC RECT BAR	
KAISER ORDER NUMBER: 609382	LINE ITEM: 015	SHIP DATE: 01/06/2012	KAISER LOT NUMBER: Z00247012	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 2964.000 LB	QUANTITY: 84.000 PCS	B/L NUMBER: 602278	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: RYERSON 161 THE WEST MALL ETOBICOKE, ON M9C4V8 CANADA			SOLD TO: RYERSON 161 THE WEST MALL ETOBICOKE, ON M9C4V8 CANADA		

503/06/20

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00247012	0001	1	52.2	49.3	19.4	RE 95	N/A	N/A
Z00247012	0001	2	51.8	48.8	19.1	RE 94	N/A	N/A
Z00247012	0001	3	55.9	53.5	16.9	RE 95	N/A	N/A
Z00247012	0001	4	55.4	53.0	17.0	RE 94	N/A	N/A
Z00247012	0002	1	51.8	48.6	20.1	RE 95	N/A	N/A
Z00247012	0002	2	55.1	52.4	15.8	RE 94	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
101083	.72	.38	.27	.07	.94	.10	.06	.03	.00	.00	.00	.01	.03

Applicable Requirements:

ASTM-B221-08-STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 UNS#96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

Alex Yeh

Plant Serial: 00023096

Kaiser Order Number: 609382

Line Item: 015

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KAISER ALUMINUM

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<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: 736418-1		CUSTOMER PART NUMBER: 51319341		PRODUCT DESCRIPTION: 1.500 X 3.000 SC RECT BAR	
KAISER ORDER NUMBER: 643747	LINE ITEM: 001	SHIP DATE: 05/21/2013	KAISER LOT NUMBER: Z00649008	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 508.000 LB	QUANTITY: 8.000 PCS	B/L NUMBER: 606275	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: RYERSON CANADA 200 RUE DU CHEMINOT VAUDREUIL-DORION, PQ J7V 5V5 CANADA			SOLD TO: RYERSON 161 THE WEST MALL ETOBICOKE, ON M9C4V8 CANADA		

Son 6/6/20

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00649008	0001	1	49.4	46.7	11.2	RE 94	N/A	N/A
Z00649008	0001	2	53.8	50.8	16.6	RE 94	N/A	N/A
Z00649008	0001	3	50.8	47.8	14.1	RE 94	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
102487	.74	.24	.28	.09	.93	.09	.05	.02	.00	.00	.00	.01	.03

Applicable Requirements:

ASTM-B221-12a STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 97(R07) UNS#A96061
(T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Timothy K. Fargo, Quality & Technology Manager

[Signature]

Plant Serial: 00090999
Kaiser Order Number: 643747
Line Item: 001

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material are, the composition of the material and that the mechanical properties shown on the face of this sheet.

This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Per:

Director of Material Inspection Davenport Works

Rob Woodall

Terence Thum
Quality Assurance Manager

1506167	0	B.L. No.	Invoice No.	Alcoa No.	Item
Ship Date	2013-04-06	7880377	00000	1000470365-1	DPE-70365-1
P.O. No./Govt Contract No.	Customer	Alcoa Item			
71383	Inv# 1	RYERSON CANADA	G041015480R14		

Page 1 of 2

Ship To: RYERSON CANADA
7625 FINANCIAL DRIVE
BRAMPTON LGY 5P4 ON

Item Description
0.125 IN TH (+0.0000 - .0060) X 48.0 IN W (+.046875 - .046875) CAR X 54806831 (N) A/T (4061-T6) COIL
SHEET FOR DISTRIBUTION TOLERANCE GUARANTEED.
AMS4027 REV N ANS1H3.2 REV 2009 ASME-SH-209 REV 11 ASTM209 REV 10 (NOT MARKED) LIGHTLY OILED COIL SIZES: ID 20 IN
COIL WEIGHTS: MAX 7500 LB
MAX GROSS SKID WT: 8000 LB CLEAN TOL +/- .30
% CQR D152054 REV 44 CUST REQ 00-04-14 *** W/E 13-04-20 ***

Item	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Check Numbers
1	508189	355883	5527	1	PC	27767	47381
2	509524	377851	5959	1	PC	27769	47355
			11486	2			

Notes for CQR: D152054.44
PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-25C_11 ORIGINAL REVISTIO N DATED 1997-08-01.

CQR: D152054.44 -Specification Limits

Impr	Dir	Max	Min	TYS	KSI	PCT
TS	Long Transv.	42.0	35.0	10		

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Beltsford, IA 52722

Ship From: RYERDALE, IA.

We hereby certify that the material covered by this certification has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material and the composition limits and that the mechanical properties shown on the face of this sheet. This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Rob Woodall

Rob Woodall
Director of Manufacturing Davenport Works

Terrance Thom
Terrance Thom
Quality Assurance Manager

Page 2 of 2

1506167 0 B.L. No. Invoice No. Alcoa No. Item
Ship Date 2013-04-06 7880377 00000 1000470365-1 DPE-70365-1
P.O. No./Govt Contract No. Customer Alcoa Item
731889 Ln#: 1 RYERSON CANADA G041G1E4B0R14

COR: D152054.44 -Specification Limits (cont.)

Chemical Composition SI FE CU MN MG CR ZN TI Each Total Aluminum
Max 0.8 0.7 0.40 0.15 1.2 0.35 0.25 0.15 0.05
Min 0.40 0.15 0.8 0.04
REMAIN

Alloy 6061 - Mechanical, Physical, Metallography, Quantometer Results
Lot: 355883 No-> UTS TYS ELAD

Temp Dir Test PCT
T6 Long Transv. 2 49.9 43.3 14.6
50.1 43.3

Cast Number Chemical - OES SI FE CU MN MG CR ZN TI
H9122105 Actuals 0.70 0.5 0.23 0.06 0.9 0.15 0.04 0.02
Lot: 377851 - Mechanical, Physical, Metallography, Quantometer Results
No-> UTS TYS ELAD

Temp Dir Test PCT
T6 Long Transv. 2 49.8 42.5 14.4
50.1 43

Cast Number Chemical - OES SI FE CU MN MG CR ZN TI
H9723064 Actuals 0.64 0.4 0.28 0.06 1.0 0.15 0.05 0.02

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States



METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
CHENT, KY 41045

6870 HIGHWAY 42 EAST

Certificate: 840712 3

Customer: 007035 510

RYERSON CANADA, INC.
C/O X6 - RYERSON VAUDREUIL
200 CHEMINOT STREET
VAUDREUIL, QC J7V5V5

Ship To:
RYERSON CANADA, INC.
C/O X6 - RYERSON VAUDREUIL
200 CHEMINOT STREET
VAUDREUIL, QC J7V5V5

Date: 6/03/2013 Page: 1

Steel: 304

Finish: 2B

Your Order: 732632

NAS Order: PN 0026706 01

Corrosion: ASTM A262/10 A, 180Bend-OK

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED, UNS 30400
ASTM A240/12a, A480/12, ASME SA240/11a, SA480/11a, SA666/11a
CHEM ONLY ON FOLLOWING ASTM: A276/10, A479/11, A484/11, A312/12a
CHEM ONLY ON FOLLOWING ASME: SA312/11a, SA479/11a
AMS 55137 XMRK; MIL-S-5059D AMEND3 (X CROWN MEAS)
NACE MR0175/ISO 15156-3:2003 A, MR0103/07; Q08766D-A X MAG PERM
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1, ROHS 1 & 2 Compliant
Material is Free of Radioactive Contamination
NAS Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA; Mat'l is DPA's Compliant
*Melted & Manufactured in the USA; Mat'l is DPA's Compliant

Product Id	Coil #	Skid #	Thickness	Width	Weight	-----Length-----	Mark	Pieces	Commodity Code
02H2T5 C	02H2T5 C		.1163	48.0000	20,810	COIL	6	1	74275690

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CR %	CU %	MN %	MO %	N %	NI %	P %	S %
H2T5	US	.0485	18.0845	.4700	1.6915	.3400	.0527	8.0050	.0320	.0010
SI %										
.2970										

MECHANICAL PROPERTIES

Product Id#	Coil #	1 d o i c r	VTS KSI	.2% YS KSI	ELONG %-2"	Hard RB	Trail Hard
02H2T5 C	02H2T5 C	F T	93.76	45.11	52.18	86.00	87.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

ERIC HESS

6/03/2013



METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
CHENT, KY 41045

6870 HIGHWAY 42 EAST

Certificate: 825590 2 Mail To: RYERSON CANADA, INC.
Customer: 007035 510 C/O X6 - RYERSON VAUDREUIL
200 CHEMINOT STREET
VAUDREUIL, QC J7V5V5

Ship To: RYERSON CANADA, INC.
C/O X6 - RYERSON VAUDREUIL
200 CHEMINOT STREET
VAUDREUIL, QC J7V5V5

Date: 4/09/2013 Page: 1
Steel: 304
Finish: 2B

Your Order: 727892 NAS Order: PN 0024225 01

Corrosion: ASTM A262/02aE;1803end-OK

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED; UNS 30400
ASTM A240/13b, A480/11b, A666/10; ASME SA240/11a, SA480/11a, SA666/11a
CHEM ONLY ON FOLLOWING ASTM: A276/10, A479/11, A484/11, A312/11
CHEM ONLY ON FOLLOWING ASME: SA312/11, SA479/11
AMS 5513J MARK; MIL-S-5059D AMEND3 (X CROWN MEAS)
NACE MR0175/ISO 15156-3:2003 A, MR0103/07; Q08766D-A X MAG PERM
MIN. SOLUTION ANNEAL TEMP 1900F, WALTER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1; ROHS 1 & 2 Compliant
Material is Free of Radioactive Contamination
NAS Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA; Mat'l is DEARs Compliant
*Melted & Manufactured in the USA; Mat'l is DEARs Compliant

Product Id	Coil #	Skid #	Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
02F3N7 C	02F3N7 C		0.0725	48.0000	16,280	COIL	6	1	74266941

CHEMICAL ANALYSIS CM(Country of Mfg) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Chemical Analysis per ASTM A751/08

HEAVY	CM	C %	CR %	CU %	MN %	MO %	N %	NI %	P %	S %
02F3N7	US	.0578	18.1790	.4115	1.6125	.3825	.0547	8.0015	.0350	.0010
SI %										
.4400										

MECHANICAL PROPERTIES

Product Id#	Coil #	1 d o i c r	UTS KSI	.2% YS KSI	ELONG %-2"	HARD RB	TALL Hard
02F3N7 C	02F3N7 C	F T	97.77	47.62	48.96	86.50	88.50

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.
ERIC HESS
4/09/2013



METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
GHENT, KY 41045

6870 HIGHWAY 42 EAST

Certificate: 835228 3

Mail To:
RYERSON CANADA INC.
200 CHEMINOT STREET
VAUDREUIL, QC J7V5V5

Customer: 007035 016

Ship To:
RYERSON CANADA INC.
200 CHEMINOT STREET
VAUDREUIL, QC J7V5V5

Your Order: 733888

NAS Order: DS 0003226 04

Corrosion: ASTM A262/10 A/180Bend-OK

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED; UNS 30400
ASTM A240/12a, A480/12, A666/10, ASME SA240/11a, SA480/11a, SA666/11a
CHEM ONLY ON FOLLOWING ASME: A276/10, A479/11, A484/11, A312/12a
CHEM ONLY ON FOLLOWING ASME: SA312/11a, SA479/11a
AMS 5513J XMRK; MIL-8-5059D AMEND3 (X CROWN MEAS)
NACE MR0175/ISO 15156-3:2003 A, MR0103/07, Q0S766D-A X MAG PERM
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1; ROHS 1 & 2 Compliant
Material is Free of Radioactive Contamination
NAS Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001
*Welded & Manufactured in the USA; Mat'l is DFRAS Compliant

Product Id	Coil #	Skid #	Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
------------	--------	--------	-----------	-------	--------	--------	------	--------	----------------

04H4J7 B	04H4J7 B		.0725	48.0000	20.890 COIL		1	1	74266941
----------	----------	--	-------	---------	-------------	--	---	---	----------

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/08

BEAMS	CM	C %	CR %	CU %	MN %	MO %	N %	NI %	P %	S %
H4J7	US	.0518	18.0695	.4210	1.7310	.3395	.0548	8.0765	.0330	.0030
SI %										
.2705										

MECHANICAL PROPERTIES

Product Id#	Coil #	1 d o i	UTS KSI	.2% YS KSI	ELONG %-2"	Hard RB	Tail Hard
04H4J7 B	04H4J7 B	FT	98.07	48.18	49.09	87.50	83.50

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

ERIC HESS

5/13/2013

KAISER ALUMINUM FABRICATED PRODUCTS

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: 721424-8		CUSTOMER PART NUMBER: 51318780		PRODUCT DESCRIPTION: 1.000 X 12.000 PRECISION WIDE BAR	
KAISER ORDER NUMBER: 624233	LINE ITEM: 008	SHIP DATE: 07/20/2012	KAISER LOT NUMBER: Z00014028	ALLOY: 6061	TEMPER: T6511B
WEIGHT SHIPPED: 1016.000 LB	QUANTITY: 6.000 PCS	B/L NUMBER: 603951	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT
SHIP TO: RYERSON 3399 FRANCIS HUGHES LAVAL, PQ H7L 5A5 CANADA			SOLD TO: RYERSON 161 THE WEST MALL ETOBICOKE, ON M9C4V8 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00014028	0001	1	52.6	48.4	16.8	RE 93	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
101532	.73	.32	.26	.08	.90	.09	.05	.03	.00	.00	.00	.01	.04

Applicable Requirements:

PER ASTM-B221-12, STENCILED ASME-SB221 1998 SECT II PER ~~AMS-QQ-A-200/8~~ (2007) UNS# A96061 MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM MECHANICAL PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

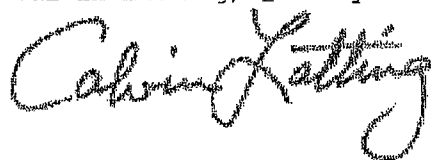
Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Calvin Latting, Quality & Technology Manager



Plant Serial: 00052170

Kaiser Order Number: 624233

Line Item: 008

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Rob Woodall
Director of Manufacturing Development Works

Quality Assurance Manager

Page 1 of 2

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA

Ship Date	2	BL No.	Invoice No.	Alcoa No.	Item
1477313					
2013-01-05	7646200	00030	1000441369-1		DP-41369-1
P.O. No./Govt Contract No.	Customer		Alcoa Item		
4505252914 Lmf: 0000	RYPESON - AMERIDGE		G041105626R06		

SHIP TO: P.VERSON PROCUREMENT CORP

FOK1 AMBRIDGE LNDS PARK
43 CENTURY DRIVE
AMBRIDGE 15003 PA

Item Description:

.046875 CAT X 1600002230 (N) A/T 6061-T6 COIL
 SHEET FOR DISTRIBUTORS TOLERANCE GUARANTEED
 1600002230. AMS4027 REV N ANSIH35.2 REV 2009 ASME-SB-
 2009 REV 11 ASTM209 REV 10 (NOT
 MARKED) LIGHTLY OILED COIL SIZES: ID 20 IN
 COIL WGT: MAX 7500 LB
 MAX GROSS SKID WGT: 8330 LB OUFAT TOL +/-30
 % COR 0218874 REV 06 CUST REQ 13-01-
 01 *** W/E 13-01-05 ***

Mum	Package Ticket
1	481-22

0154

Weight

7442

Quantity

1

UOM

PC

Inspector Clock Numbers

47230

Notes for COR: C218674.6
PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11 ORIGINAL REVISIC N DATED 1997-08-01.

CQR: C218874.6 -Specification Limits

Temp	Dir	UTS	TYS	ELAD
T ₆	Long Transv.	KSI	KSI	PCT
				Max

Min	42.0	35.0	20
-----	------	------	----

Chemical Composition

	SI	FE	CO	MN	MG	CR	ZN	Tl	Other Each	Other Total
Max	0.8	0.7	0.40	0.15	-2	0.35	0.25	0.15	0.05	2.15
Min	0.40	0.15			0.8	0.04				

PROMATIN

REMARK

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description and this samples representation of the material and the composition limits and had the mechanical properties shown on the face of this sheet. This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any person may be punished as a felony under applicable law.

Rob Woodall

Director of Manufacturing Davenport Works

Terence Thompson
Quality Assurance Manager

1471313 Ship Date 0 B.L. No. Invoice No. Alcoa No. Item
2013-01-05 7646200 00000 1000441369-1 D3-41369-1
P.O. No./Govt Contract No. Customer Alcoa Item
450C3525914 Lot#: 0000 RYERSON - AMERIDGE 3041105626R06

Page 2 of 2

COR: 0218874.6 - Specification Limits (cont.)
Lot: 729154 - Mechanical, Physical, Metallurgy, Quantometer Results

Temp	Dir	Test	UNS	TPS	ELAD
76	Long Transv.	2	48.8	41.1	13.2
			49.2	41.4	13.5

Cast Number	Chemical	OES	SI	FE	CJ	MN	MG	CR	ZN	TI
12104273	Actuals		0.64	0.5	0.25	0.04	1.0	0.16	0.01	0.06

This material was melted in the United States or a Qualifying Country [R35 DPAS 225.672.1(a)]; it was manufactured in the United States



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO20192**

Purchase Order Date 6/14/2013

PO Print Date 6/14/2013

Page Number 1 of 5

Order From :
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
6/13/2013

Contact Name
Vendor Phone 450-424-0153

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer
Customer POID
Customer Tax #
Terms
Currency
FOB
Chantal Lavoie
10127-2607
Net 30
CAD
Destination-Collect

m/26078

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	List Price	Disc %	Discounted Unit Price	Extended Price
1	M6061T6B0.375X01.250 MATERIAL: 6061-T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221	6061-T6 Bar .375 x 1.25	6/19/2013 Yes 6/19/2013		12.00 f				\$12.90
Line Total:									\$12.90
2	M6061T6B0.375X02.000 AS ABOVE	6061-T6 Bar .375 x 2.00	6/19/2013 Yes 6/19/2013		12.00 f				\$20.64
Line Total:									\$20.64
3	M6061T6B0.750X01.500 AS ABOVE	6061-T6 Bar .750 X 1.50	6/19/2013 Yes 6/19/2013		12.00 f				\$29.37

Note:

6/14/2013

14x



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO20192**

Purchase Order Date 6/14/2013

PO Print Date 6/14/2013

Page Number 2 of 5

Order From :
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 450-424-0153

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Total: \$29.37

4	M6061T6B0.750X02.000	6061-T6 Bar .750 x 2.00	6/19/2013	12.00	f	\$39.16
	AS ABOVE		Yes 6/19/2013			

Line Total: \$39.16

5	M6061T6B0.750X04.000	6061-T6 Bar .750 x 4.00	6/19/2013	24.00	f	\$156.64
	AS ABOVE		Yes 6/19/2013			

Line Total: \$156.64

6	M6061T6B1.000X02.000	6061-T6 Bar 1.00 x 2.00	6/19/2013	96.00	f	\$417.68
	AS ABOVE		Yes 6/19/2013			

Line Total: \$417.68

Note:

6/14/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO20192**

Purchase Order Date 6/14/2013

PO Print Date 6/14/2013

Page Number 3 of 5

Order From :
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

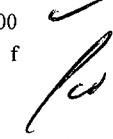

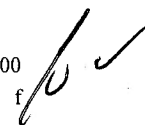

VC-RYS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 450-424-0153

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

7	M6061T6B1.000X12.000	6061-T6 Bar 1.00 x 12.00	6/19/2013 Yes 6/19/2013	24.00 f		\$626.58
	AS ABOVE					
Line Total:						\$626.58
8	M6061T6B1.500X01.500	6061-T6 Bar 1.50 x 1.50	6/19/2013 Yes 6/19/2013	36.00 f		\$176.22
	AS ABOVE					
Line Total:						\$176.22
9	M6061T6B1.500X04.000	6061T6 Bar 1.500 x 4.00	6/19/2013 Yes 6/19/2013	24.00 f		\$313.27
	AS ABOVE					
Line Total:						\$313.27
10	M6061T6B2.000X01.250	6061-T6 Bar 2.00 x 1.25	6/19/2013 Yes 6/19/2013	12.00 f		\$65.27
	AS ABOVE					

Note:

6/14/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO20192**

Purchase Order Date 6/14/2013

PO Print Date 6/14/2013

Page Number 4 of 5

Order From :
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 450-424-0153

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Total: \$65.27

11 M6061T6B30000X01.500 6061-T6 Bar 3.00 x 1.50 6/19/2013
Yes
AS ABOVE 6/19/2013

12.00
f

X
/o

\$117.48

Line Total: \$117.48

12 M6061T6S.063 6061-T6 .063 Sheet 6/19/2013
Yes
MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 6/19/2013

320.00

sf

7048
Nee 336

\$625.86

Line Total: \$625.86

13 M6061T6S.125 6061-T6 .125 Sheet 6/19/2013
Yes
AS ABOVE 6/19/2013

32.00
sf

/o

\$129.83

Note:

6/14/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO20192**

Purchase Order Date 6/14/2013

PO Print Date 6/14/2013

Page Number 5 of 5

Order From :
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 450-424-0153

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Total: \$129.83

14 M304S11GA 304/316 0.125 Sheet 6/19/2013 192.00
Yes
MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER 6/19/2013
MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR
ASTM A240 OR ASME SA240

✓
sf
10

\$1,452.00

Line Total: \$1,452.00

15 M304S14GA 304SS sheet .080 6/19/2013 128.00
Yes
AS ABOVE 6/19/2013

✓
sf
10

\$592.00

Line Total: \$592.00

PO Total: \$4,774.89

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required ☒ YES ☐ NO

Change Nbr: 2 **Change Date:** 6/14/2013